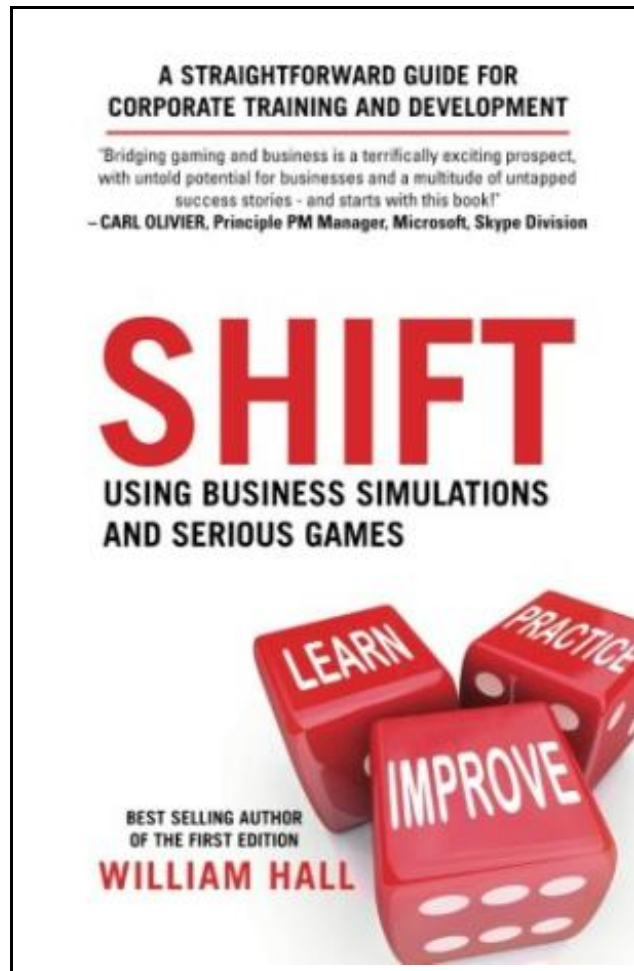


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SHIFT USING BUSINESS SIMULATIONS AND SERIOUS GAMES A STRAIGHTFORWARD GUIDE FOR CORPORATE TRAINING AND DEVELOPMENT



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